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16. Abstract  A calculation of the energy parameters of ions is made to systematize cations with variable valence in order of increasing binding energy with oxygen. It is shown that polyvalent cations in a state of lower valence have reduced ability to cause separation of a silicate melt.			
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INFLUENCE OF DEGREE OF CATION OXIDATION ON  
SEPARATION OF A SILICATE MELT

V. I. Min'ko

Stable and metastable liquefactions, observed beyond the / 1249\* limits of the liquefaction cupula on diagrams of state [1] are functions of temperature. Electron microscope methods were used in [2, 3] and it was shown that with an increase in the temperature of the silicate melt its microheterogeneity decreases and the melt becomes more homogenized. Nevertheless, for real cupulas, the characteristics of microheterogeneity are such that it is difficult to study the phenomenon of differentiation of silicate melts. Some researchers have assumed that microliquefaction is an intermediate and necessary stage (in the form of the precrystallization period [4, 5] or an independent phase transition [6, 7]), which specifies or facilitates finely-dispersed volumetric crystallization. The homogeneous-heterogeneous mechanism for the action of catalysts of the oxide type is also based on their ability to cause separation of the silicate melt [8, 9]. However, in no case was consideration given to the degree of oxidization of polyvalent cations leaving the silicate melt, whereas a variable valence is characteristic for the majority of them, particularly glassceramic catalysts of the oxide type.

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\* Numbers in the margin indicate pagination of original foreign text.

The nature of the liquefaction phase decomposition is regarded from different points of view based on the principles of crystallochemistry, which reflect the energy non-equivalence of ions in a silicate melt and the structural incompatibility of the different cation-oxygen groups which are produced. However, there are presently no criteria for evaluating the structural factor of the cation-oxygen groups produced. The use of energy parameters of the ions to characterize the tendency to cause separation of the silicate melt has been confirmed experimentally and is therefore valid. The following are used as such energy characteristics: The ion potential  $Z_M e/r_M$  [10], the force of the field  $[Z_M e/r_{M-O}]$  [11], the valence force  $Z_M e/cn$  [12], where M- is the cation,  $r_M$ - its radius, Z- valence,  $R_{M-O}$ - interatomic distance between the cation and oxygen, cn- coordinate number of the cation in glass, e- electrostatic charge. Calculations were performed in [13] using the method of least squares to determine the width of the liquefaction region, in which the variable is  $Z/r^2$ .

In this article, a calculation of all these parameters makes it possible to systematize the cations with variable valence in order of their increasing binding energy with oxygen (Table 1). In calculations of these parameters, the ion radii  $r$  are used according to [14], cn - according to [15]. The missing data on cn for  $\{Sn^{2+}, V^{3+}, Nb^{4+}, Ti^{2+}, Ti^{3+}, Cr^{2+}, Mn^{2+}, Mn^{4+}, Mn^{7+} \text{ and } Co^{3+}\}$  were calculated from the ratio  $r_3/r_2$ . The inter-ion distances were calculated as the sum of the ion radius of a given cation and oxygen, for which  $r_O = 1.36 \text{ \AA}$  were used according to [14]. The electrostatic charge was not taken into account to simplify the calculations.

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According to modern theoretical concepts and data, cations have a more pronounced ability to cause separation of a silicate melt, the closer are the values of the energy characteristics of a given cation and silicon. Taking this fact into account, it may be seen from Table 1 that all of the cations examined

TABLE 1\*

ion	Z/r	ion	Z/r <sup>2</sup>	ion	Z/R <sub>M-O</sub> <sup>2</sup>	ion	Z/cn
Cu <sub>4</sub> <sup>1+</sup>	1,02	Cu <sub>6</sub> <sup>1+</sup>	1,04	Cu <sub>6</sub> <sup>1+</sup>	0,18	Cu <sub>6</sub> <sup>1+</sup>	0,17
Sn <sub>6</sub> <sup>2+</sup>	1,06	Sn <sub>1</sub> <sup>2+</sup>	1,92	Sn <sub>1</sub> <sup>2+</sup>	0,35	Ti <sub>6</sub> <sup>2+</sup>	0,33
Mn <sub>6</sub> <sup>2+</sup>	2,20	Mn <sub>1</sub> <sup>2+</sup>	2,41	Mn <sub>1</sub> <sup>2+</sup>	0,39	Mn <sub>1</sub> <sup>2+</sup>	0,33
Fe <sub>3</sub> <sup>2+</sup>	2,50	Ce <sub>6</sub> <sup>3+</sup>	2,89	Fe <sub>6</sub> <sup>3+</sup>	0,43	Fe <sub>3</sub> <sup>2+</sup>	0,33
Cu <sub>2</sub> <sup>2+</sup>	2,50	Fe <sub>3</sub> <sup>2+</sup>	3,13	Cu <sub>6</sub> <sup>2+</sup>	0,43	Co <sub>3</sub> <sup>2+</sup>	0,33
Ti <sub>6</sub> <sup>2+</sup>	2,56	Cu <sub>6</sub> <sup>2+</sup>	3,13	Ti <sub>6</sub> <sup>2+</sup>	0,44	Cu <sub>4</sub> <sup>2+</sup>	0,33
Co <sub>6</sub> <sup>2+</sup>	2,56	Ti <sub>6</sub> <sup>2+</sup>	3,28	Co <sub>6</sub> <sup>2+</sup>	0,53	Sn <sub>2</sub> <sup>2+</sup>	0,33
Cu <sub>6</sub> <sup>3+</sup>	2,94	Co <sub>6</sub> <sup>2+</sup>	3,28	Ce <sub>6</sub> <sup>3+</sup>	0,53	Ti <sub>6</sub> <sup>3+</sup>	0,50
Sb <sub>1</sub> <sup>3+</sup>	3,33	Sb <sub>4</sub> <sup>3+</sup>	3,70	Sb <sub>4</sub> <sup>3+</sup>	0,59	V <sub>6</sub> <sup>3+</sup>	0,50
Mn <sub>6</sub> <sup>3+</sup>	4,29	Ce <sub>6</sub> <sup>4+</sup>	5,19	Mn <sub>6</sub> <sup>3+</sup>	0,71	Cr <sub>6</sub> <sup>3+</sup>	0,50
Ti <sub>6</sub> <sup>3+</sup>	4,35	Mn <sub>1</sub> <sup>3+</sup>	6,12	Ti <sub>6</sub> <sup>3+</sup>	0,72	Mn <sub>6</sub> <sup>3+</sup>	0,50
As <sub>6</sub> <sup>4+</sup>	4,35	Ti <sub>6</sub> <sup>3+</sup>	6,25	As <sub>6</sub> <sup>3+</sup>	0,72	Fe <sub>6</sub> <sup>3+</sup>	0,50
V <sub>6</sub> <sup>3+</sup>	4,48	As <sub>6</sub> <sup>3+</sup>	6,25	V <sub>6</sub> <sup>3+</sup>	0,73	Co <sub>6</sub> <sup>3+</sup>	0,50
Fe <sub>6</sub> <sup>3+</sup>	4,48	V <sub>6</sub> <sup>3+</sup>	6,67	Fe <sub>6</sub> <sup>3+</sup>	0,73	As <sub>6</sub> <sup>3+</sup>	0,50
Ce <sub>6</sub> <sup>4+</sup>	4,55	Fe <sub>6</sub> <sup>3+</sup>	6,67	Cr <sub>6</sub> <sup>3+</sup>	0,75	Ce <sub>6</sub> <sup>3+</sup>	0,50
Cr <sub>6</sub> <sup>3+</sup>	4,69	Cr <sub>6</sub> <sup>3+</sup>	7,31	Co <sub>6</sub> <sup>3+</sup>	0,75	Ti <sub>6</sub> <sup>4+</sup>	0,67
Co <sub>6</sub> <sup>3+</sup>	4,69	Co <sub>6</sub> <sup>3+</sup>	7,31	Ce <sub>6</sub> <sup>4+</sup>	0,80	Nb <sub>6</sub> <sup>4+</sup>	0,67
W <sub>4</sub> <sup>4+</sup>	5,88	W <sub>4</sub> <sup>4+</sup>	8,69	W <sub>4</sub> <sup>4+</sup>	0,96	Sn <sub>4</sub> <sup>4+</sup>	0,67
Nb <sub>6</sub> <sup>4+</sup>	5,97	Nb <sub>1</sub> <sup>4+</sup>	8,89	Nb <sub>6</sub> <sup>4+</sup>	0,97	Ce <sub>6</sub> <sup>4+</sup>	0,67
Sn <sub>6</sub> <sup>4+</sup>	5,97	Sn <sub>1</sub> <sup>4+</sup>	8,89	Sn <sub>6</sub> <sup>4+</sup>	0,97	Sb <sub>6</sub> <sup>3+</sup>	0,75
Ti <sub>6</sub> <sup>4+</sup>	6,25	Ti <sub>6</sub> <sup>4+</sup>	9,76	Ti <sub>6</sub> <sup>4+</sup>	1,00	Nb <sub>6</sub> <sup>5+</sup>	0,83
V <sub>4</sub> <sup>4+</sup>	6,56	V <sub>4</sub> <sup>4+</sup>	10,81	V <sub>4</sub> <sup>4+</sup>	1,03	Si <sub>4</sub> <sup>4+</sup>	1,00
Nb <sub>6</sub> <sup>5+</sup>	7,58	Nb <sub>6</sub> <sup>5+</sup>	11,36	Mn <sub>4</sub> <sup>4+</sup>	1,13	V <sub>4</sub> <sup>4+</sup>	1,00
Mn <sub>6</sub> <sup>4+</sup>	7,69	Sb <sub>1</sub> <sup>5+</sup>	13,16	Nb <sub>6</sub> <sup>5+</sup>	1,23	Mn <sub>4</sub> <sup>4+</sup>	1,00
Sb <sub>1</sub> <sup>5+</sup>	8,07	W <sub>4</sub> <sup>5+</sup>	14,26	Sb <sub>1</sub> <sup>5+</sup>	1,28	W <sub>4</sub> <sup>4+</sup>	1,00
W <sub>4</sub> <sup>6+</sup>	9,23	Mn <sub>1</sub> <sup>4+</sup>	14,81	Si <sub>4</sub> <sup>4+</sup>	1,31	Ce <sub>4</sub> <sup>4+</sup>	1,00
Si <sub>4</sub> <sup>4+</sup>	10,26	As <sub>1</sub> <sup>5+</sup>	22,78	W <sub>4</sub> <sup>6+</sup>	1,48	As <sub>5</sub> <sup>5+</sup>	1,25
As <sub>6</sub> <sup>5+</sup>	10,64	Si <sub>4</sub> <sup>4+</sup>	26,33	As <sub>1</sub> <sup>5+</sup>	1,49	Sb <sub>5</sub> <sup>5+</sup>	1,25
V <sub>4</sub> <sup>5+</sup>	12,50	V <sub>4</sub> <sup>5+</sup>	31,25	V <sub>4</sub> <sup>5+</sup>	1,61	Cr <sub>6</sub> <sup>5+</sup>	1,50
Mn <sub>1</sub> <sup>7+</sup>	15,22	Mn <sub>1</sub> <sup>7+</sup>	33,33	Cr <sub>6</sub> <sup>6+</sup>	2,05	W <sub>4</sub> <sup>6+</sup>	1,50
Cr <sub>6</sub> <sup>6+</sup>	17,14	Cr <sub>6</sub> <sup>6+</sup>	50,00	Mn <sub>1</sub> <sup>7+</sup>	2,11	Mn <sub>1</sub> <sup>7+</sup>	1,75

\* Translator's note: Commas in numbers represent decimal points.

in a lower valence state have a less pronounced tendency toward separation, since they are located farthest from silicon. With an increase in the valence of the cation, its ability to cause separation of the silicate melt increases.

This property of polyvalent cations is apparent if the systemization is performed according to the value of the binding energy M - O (Table 2), calculated from the Coulomb and other relationships, taking into account the crystallochemical parameters of the cations:

$$\left\{ \begin{array}{l} E'_M - O = Z_M Z_{O^2-e^2} / R_{M-O} [10, 12, 16]; \quad E''_M - O = K Z_M Z_{O^2-e^2} / R_{M-O} [17]; \\ E'''_M = K Z_{M-O} Z_{O^2-e^2} / \kappa \cdot \eta \cdot R_{M-O}^2 [18] \end{array} \right.$$

TABLE 2\*

ion	$E_{M-O}$	ion	$E'_{M-O}$	ion	$E''_{M-O}$	ion	$E'''_{M-O}$	ion	$E$
Cu <sub>6</sub> <sup>1+</sup>	0,86	Cu <sub>6</sub> <sup>1+</sup>	1,11	Cu <sub>6</sub> <sup>1+</sup>	0,079	Cu <sub>6</sub> <sup>1+</sup>	27		
Sn <sub>5</sub> <sup>2+</sup>	1,68	Sn <sub>6</sub> <sup>2+</sup>	2,14	Mn <sub>5</sub> <sup>2+</sup>	0,168	Cu <sub>5</sub> <sup>2+</sup>	29		
Mn <sub>6</sub> <sup>4+</sup>	1,76	Mn <sub>6</sub> <sup>3+</sup>	2,29	Ti <sub>6</sub> <sup>2+</sup>	0,186	Mn <sub>4</sub> <sup>2+</sup>	36		
Fe <sub>5</sub> <sup>2+</sup>	1,85	Ti <sub>6</sub> <sup>2+</sup>	2,31	Co <sub>6</sub> <sup>2+</sup>	0,192	Co <sub>5</sub> <sup>2+</sup>	36		
Cu <sub>6</sub> <sup>2+</sup>	1,85	Fe <sub>6</sub> <sup>3+</sup>	2,43	Cu <sub>6</sub> <sup>2+</sup>	0,207	Fe <sub>6</sub> <sup>3+</sup>	37		
Ti <sub>6</sub> <sup>2+</sup>	1,87	Co <sub>6</sub> <sup>3+</sup>	2,45	Cu <sub>6</sub> <sup>3+</sup>	0,217	As <sub>6</sub> <sup>3+</sup>	30		
Co <sub>6</sub> <sup>2+</sup>	1,87	Cu <sub>6</sub> <sup>3+</sup>	2,68	Sn <sub>6</sub> <sup>2+</sup>	0,226	V <sub>6</sub> <sup>3+</sup>	46		
Co <sub>6</sub> <sup>3+</sup>	2,52	Co <sub>6</sub> <sup>3+</sup>	3,09	As <sub>6</sub> <sup>3+</sup>	0,335	Fe <sub>6</sub> <sup>3+</sup>	48		
Sh <sub>6</sub> <sup>2+</sup>	2,66	Sh <sub>6</sub> <sup>2+</sup>	3,52	Ti <sub>6</sub> <sup>3+</sup>	0,339	Sn <sub>5</sub> <sup>4+</sup>	50		
Mn <sub>4</sub> <sup>3+</sup>	2,91	As <sub>6</sub> <sup>3+</sup>	4,12	V <sub>6</sub> <sup>3+</sup>	0,344	Mn <sub>4</sub> <sup>4+</sup>	52		
Ti <sub>6</sub> <sup>3+</sup>	2,93	Ti <sub>6</sub> <sup>3+</sup>	4,14	Fe <sub>6</sub> <sup>3+</sup>	0,352	Cr <sub>6</sub> <sup>4+</sup>	53		
As <sub>6</sub> <sup>3+</sup>	2,93	V <sub>6</sub> <sup>3+</sup>	4,24	Mn <sub>3</sub> <sup>3+</sup>	0,363	Sn <sub>6</sub> <sup>4+</sup>	55		
V <sub>6</sub> <sup>3+</sup>	2,96	Fe <sub>6</sub> <sup>3+</sup>	4,28	Co <sub>6</sub> <sup>4+</sup>	0,367	Sh <sub>6</sub> <sup>3+</sup>	58		
Fe <sub>6</sub> <sup>3+</sup>	2,96	Mn <sub>6</sub> <sup>3+</sup>	4,41	Cr <sub>6</sub> <sup>3+</sup>	0,372	Ce <sub>6</sub> <sup>4+</sup>	65		
Cr <sub>6</sub> <sup>3+</sup>	3,00	Cr <sub>6</sub> <sup>3+</sup>	4,46	Co <sub>6</sub> <sup>3+</sup>	0,379	Cr <sub>6</sub> <sup>5+</sup>	69		
Co <sub>6</sub> <sup>5+</sup>	3,00	Co <sub>6</sub> <sup>3+</sup>	4,54	Sb <sub>6</sub> <sup>3+</sup>	0,390	Mn <sub>6</sub> <sup>4+</sup>	70		
Ce <sub>6</sub> <sup>4+</sup>	3,57	Co <sub>6</sub> <sup>4+</sup>	4,93	Nb <sub>6</sub> <sup>4+</sup>	0,450	Ti <sub>6</sub> <sup>4+</sup>	75		
W <sub>4</sub> <sup>4+</sup>	3,92	W <sub>4</sub> <sup>4+</sup>	5,31	Sn <sub>6</sub> <sup>4+</sup>	0,494	P <sub>4</sub> <sup>5+</sup>	76		
Nb <sub>6</sub> <sup>4+</sup>	3,94	Nb <sub>6</sub> <sup>4+</sup>	5,55	Ti <sub>6</sub> <sup>4+</sup>	5,95	Ce <sub>6</sub> <sup>4+</sup>	77		
Sn <sub>6</sub> <sup>4+</sup>	3,94	Ti <sub>6</sub> <sup>4+</sup>	5,95	Nb <sub>6</sub> <sup>5+</sup>	0,586	Nb <sub>6</sub> <sup>4+</sup>	81		
Ti <sub>6</sub> <sup>4+</sup>	4,00	Sn <sub>6</sub> <sup>4+</sup>	6,02	Mn <sub>4</sub> <sup>4+</sup>	0,616	As <sub>1</sub> <sup>5+</sup>	82		
V <sub>6</sub> <sup>4+</sup>	4,06	V <sub>6</sub> <sup>4+</sup>	6,31	V <sub>6</sub> <sup>4+</sup>	0,651	Sb <sub>6</sub> <sup>5+</sup>	82		
Mn <sub>4</sub> <sup>4+</sup>	4,26	Si <sub>4</sub> <sup>4+</sup>	6,91	W <sub>4</sub> <sup>4+</sup>	0,800	V <sub>4</sub> <sup>4+</sup>	87		
Si <sub>4</sub> <sup>4+</sup>	4,57	Mn <sub>4</sub> <sup>4+</sup>	6,95	Mn <sub>4</sub> <sup>4+</sup>	0,932	Si <sub>4</sub> <sup>4+</sup>	102		
Nb <sub>6</sub> <sup>5+</sup>	4,95	Nb <sub>6</sub> <sup>5+</sup>	7,11	Si <sub>4</sub> <sup>4+</sup>	0,989	P <sub>4</sub> <sup>5+</sup>	104		
Sb <sub>6</sub> <sup>5+</sup>	5,05	Sb <sub>6</sub> <sup>5+</sup>	8,12	Sb <sub>6</sub> <sup>5+</sup>	1,025	V <sub>4</sub> <sup>5+</sup>	114		
As <sub>6</sub> <sup>5+</sup>	5,46	W <sub>4</sub> <sup>6+</sup>	8,64	W <sub>4</sub> <sup>6+</sup>	1,075	W <sub>4</sub> <sup>4+</sup>	115		
V <sub>6</sub> <sup>5+</sup>	5,68	As <sub>6</sub> <sup>5+</sup>	8,85	As <sub>6</sub> <sup>5+</sup>	1,209	Mo <sub>6</sub> <sup>6+</sup>	129		
W <sub>4</sub> <sup>6+</sup>	5,97	V <sub>6</sub> <sup>5+</sup>	9,21	V <sub>6</sub> <sup>5+</sup>	1,307	W <sub>4</sub> <sup>6+</sup>	145		
Cr <sub>6</sub> <sup>6+</sup>	7,02	Cr <sub>6</sub> <sup>6+</sup>	12,28	Cr <sub>6</sub> <sup>6+</sup>	1,796				
Mn <sub>4</sub> <sup>7+</sup>	7,69	Mn <sub>1</sub> <sup>7+</sup>	14,69	Mn <sub>1</sub> <sup>7+</sup>	2,025				

\* Translator's note: Commas in numbers represent decimal points.

In the calculations of  $E_{M-O}$ , where K is the coefficient characterizing the degree of covalence of the M - O bond, the differences in the electronegativities of the cation and oxygen were determined, with subsequent determination of the percent of the bond covalence [18].

The lesser ability of polyvalent cations in a state of lower valence to cause separation of the silicate melt is completely retained, if they are systematized in order of increasing binding energy of the cations with oxygen, used according to [15], according to which this value may be calculated on the basis of the formation enthalpy of oxides of the elements (Table 2).

The differing ability of polyvalent cations to cause separation of a silicate melt, depending on the degree of their oxidation, definitely requires experimental corroboration. In an experimental verification of the properties of cations of variable valence, the investigation and the formulation of diagrams of state for silicate systems must be carried out individually for the oxides<sup>\</sup> of higher and lower valence. It will then be possible to explain several contradictions existing in the literature. One example is the diagram of state for SnO - SiO<sub>2</sub> [19], in which according to data of Gregg, the liquefaction cupula does not have a liquidus line, and stannic oxide may be used in the production of enamels as a buffer.

### CONCLUSIONS

Cations are systematized, which have a variable valence in order of their increasing calculated energy characteristics, based on the crystallochemical and thermodynamic properties of these cations.

On the basis of theoretical concepts, it is shown that polyvalent cations in a state of lower valence must have a reduced ability to cause separation of a silicate melt. This ability increases when the cations change to a state of higher valence.

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